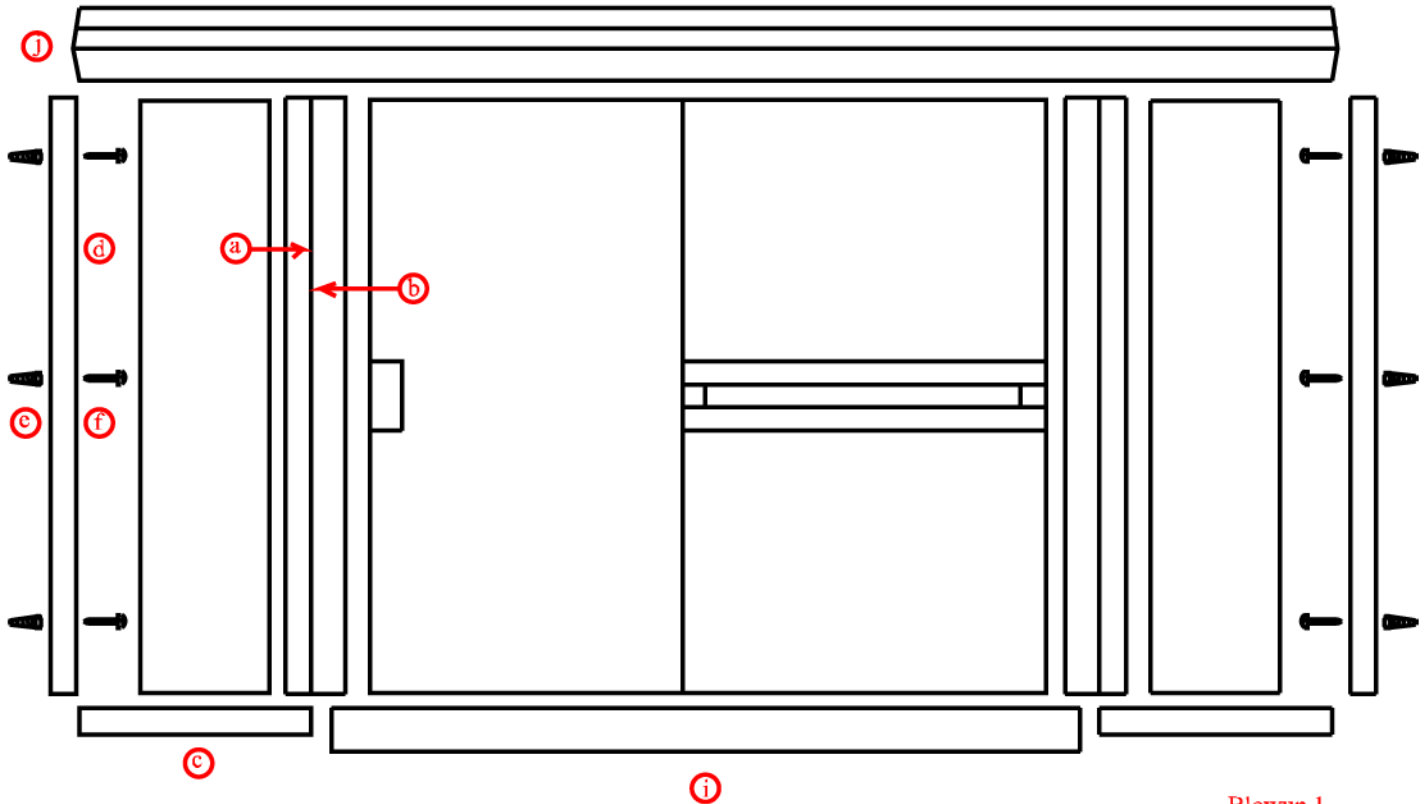


## TE/SE 1000 B Assembly & Installation Instructions

- 1) Slide extension rail (Item a) onto the extension jamb (Item b). Do this to create both posts.
- 2) Set newly created 180 post in place and measure distance from post to wall. This will be the size of the curb (Item c). Run bead of 100% silicone along bottom side of curb and set in place. Set wall jamb (Item d) onto curb and plumb against wall and mark for screw holes. Remove wall jamb and drill 3/16" diameter holes in wall (use carbide tipped drill for tile walls). Insert plastic anchors (Item e) into holes. Set wall jamb in place and secure to wall using #8 x 1 1/2" P.P.H. Type A screws (Item f). Secure header clip (Item g) to top inside of wall jamb with #6 x 3/8" P.P.H. Type A screws (Item h). Place setting blocks into corners of curb to stabilize the wall jamb and post to the curb. Repeat procedure on the other side of unit.
- 3) Place panel glass into the curb and wall jamb. Place 180 post into position over the panel. Tack at top of unit using the small push-in vinyl. Repeat procedure on the other side of unit.
- 4) Measure from the inside of the extension jamb to the inside of the other extension jamb. This measurement is the size of the sill (Item i). Cut sill to length and place on threshold of unit between the two extension jams.
- 5) Cut header (Item j) to length and set in place over the wall jambs and posts. Secure header to wall jamb and post using #6 x 3/8" P.P.H. Type A screws on the inside of the unit. \* Refer to TE/SE Assembly & Installation instructions to assemble the rest of the unit.

Diagram A



Blowup 1

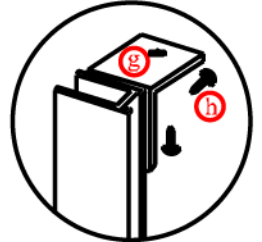


Diagram B

