

## TE/SE 1000 D Assembly & Installation Instructions

- 1) Set 135 degree post (Item a) in place and measure distance from post to wall. This will be the size of the curb (Item b). Run bead of 100% silicone along bottom side of curb and set in place. Set wall jamb (Item c) onto curb and plumb against wall and mark for screw holes. Remove wall jamb and drill 3/16" diameter holes in wall (use carbide tipped drill for tile walls). Insert plastic anchors (Item d) into holes. Set wall jamb in place and secure to wall using #8 x 1 1/2" P.P.H. Type A screws (Item e). Secure header clip (Item f) to top inside of wall jamb with #6 x 3/8" P.P.H. Type A screws (Item g). Place setting blocks into corners of curb to stabilize the wall jamb and post to the curb.
  - 2) Place panel glass into the curb and wall jamb. Place 135 degree post into position over the panel. Tack at top of unit using the small push-in vinyl. Secure header clip to the top inside area of the 135 degree post using #6 x 3/8" P.P.H. Type A screw.
  - 3) Slide 45 degree extension rail (Item h) into the extension jamb (Item i). Take this new post and set it in place. Measure from this post to the 135 degree post. This measurement will be the size of the curb (Item j) of the center panel. Cut center curb, silicone bottom, and set into place. Place setting blocks into the curb corners and set panel glass into the curb and 135 degree post. Set post onto the panel and tack into place with the small push-in vinyl.
  - 4) Set wall jamb (Item k) in place at the opposite end of the post. Plumb wall jamb and mark for holes. Remove wall jamb, drill holes, and insert plastic anchors. Measure from the inside of the wall jamb to the inside of the post. This measurement is the size of the sill (Item m). Cut sill to length and place on threshold of unit between the wall jamb and post.
  - 5) Cut center section of header (Item n) to length and assemble header using 135 degree clips. Cut header to length and set in place over the wall jambs and posts. Secure header to wall jamb (Item k) and post using #6 x 3/8" P.P.H. Type A screws on the inside of the unit. Also secure header to the 135 degree post and wall jamb (Item c) by using the header clips that were previously installed. Use #6 x 3/8" P.P.H. Type A screws.
- \* Refer to TE/SE Assembly & Installation instructions to assemble the rest of the unit.

Diagram A

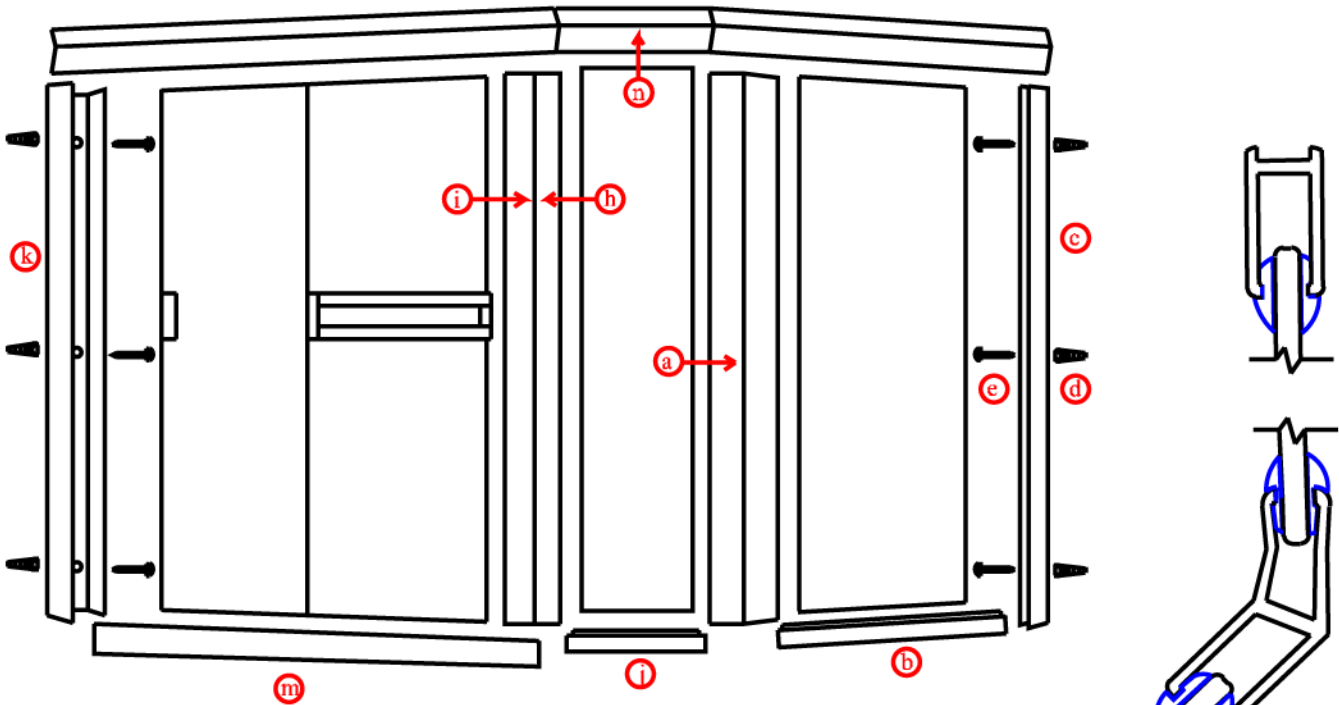


Diagram B

